

Product Specification Summary

RE: Plywood Drawer Parts

Specifications:

Material: Face – Chinese Birch (2 sides) Core – Poplar

Thickness Available: .5, .625 and .75 inch

Construction: E1, E2, and CARB Phase 1 compliant available.

Top Edge: Veneer edge banding – Chinese Birch

Finish: UV Natural Maple Finish – gloss level: 25 (+/- 5)

Dimensions: Specified by customer.

Tolerance: Overall Dimensions (+/- .0156")

Groove (+ .0312 / - 0)

Finish Sanding: 180 grit

Limitations:

Minimum Width: 1"

Maximum Width: 24"

Maximum Length: 96"

Requirements:

All drawer material must be free of the following;

Wood Problems:

- Splits / excessive voids
- Overlap
- Splintering
- Knots *
- Unsound / decayed veneer
- Warping

Machine Problems:

- Delamination
- Out of square
- Splintering or broken corners
- Exposed glue
- Excessive amounts of wood filler
- Knife / saw marks
- Burn marks
- Dents / scratches
- Sanding dips / imperfections

Update: 3/28/09

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RE: Plywood Drawer Parts

Requirements:

Finishing Problems:

- Runs
- Blisters
- Roughness
- Trash under finish
- Uneven finish
- Gloss outside of allowable limits

Special Notes:

*** Knots:**

Sound knots are acceptable on outside of DRAWER ENDS ONLY. The outside is the side away from the groove.